



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4925-1
Job Sheet 174613



Part No: D4925-1

Job Qty: 10 ea

Part Name: EAPS Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 3/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEETS 2,3 IPP REV:A NEW ISSUE 13-08-22 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/29/18	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	10 pcs		3/29/18	0.00	3.66	Waterjet1		SC
110	QC	10 pcs		3/29/18	0.00	0.00	QC2 Waterjet-1		SC DAS
120	QC	10 pcs		3/29/18	0.00	0.00	QC8-5		38
130	Brake NC	10 pcs		3/29/18	0.03	1.66	Brake NC 2		DAS SB
140	QC	10 pcs		3/29/18	0.00	0.00	QC5		38
160	HandFinish	10 pcs		3/30/18	0.00	1.06	HandFinish1		DAS SA 11-11-11
170	QC	10 pcs		3/30/18	0.00	0.00	QC7-4		6 11 APR 11 2018
180	Packaging	10 pcs		3/30/18	0.00	0.00	Packaging3-2		6 APR 17 2018
190	QC21-SA	10 Ea		3/30/18	0.00	0.00	QC21		6 APR 17 2018

Part Op 100 - 1-Cut as per Dwg D4925 Dwg Rev: D Prog Rev: D 2-Deburr as required
Descriptions: 130 - C'sink and bend tabs as per dwg

DAS
21
9-86

APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	41 sf (4.1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	41	153	0

Part Specifications

Specifications could not be found.

QQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Small Fab ☐		Water Jet ☐ Engineering ☐ Prod. Eng. Coord. ☐ Quality ☐ Packaging ☐ Other ☐	
Date : _____		Step #: _____		Part: D4925-1 Job No: 174613 Serial No/Batch: S058591 Revision: _____ Inspector: _____ Container No: S058591 Part: D4925-1 Job No: 174613 Serial No/Batch: S058591 Revision: _____ Inspector: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K6A 1K7 TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com			
Description Work Order Deviation							
Root Cause							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					